Towards the selective acylation of secondary hydroxyl groups of carbohydrates using oxime esters in an enzyme-catalyzed process

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ABSTRACT

A lipase from *Candida antarctica* was used for the regioselective acylation and alkoxycarbonylation of the primary hydroxyl group of 2-deoxy-D-arabino-hexopyranose (1) and 2-deoxy-D-lyxo-hexopyranose (2) using oxime esters as acylating agents. Both, pyridine and 1,4-dioxane were used as solvents in the acylation process, but only 1,4-dioxane was effective for the alkyloxycarbonylation. A lipase from *Pseudomonas cepacia* catalyzed also the regioselective acylation of the primary hydroxyl group of 1 and 2 when 1,4-dioxane was used as solvent. Moreover, this lipase was a suitable biocatalyst for the acylation of the secondary HO-3 of 6-*O*(benzyloxy)carbonyl derivatives of 2-deoxy-D-hexoses. Subsequent deprotection of the primary hydroxyl group through catalytic hydrogenation readily afforded the 3-*O*-acyl derivatives of 1 and 2. A study of the regioselective acylation and alkyloxycarbonylation of 1,6-anhydro-β-D-glucopyranose by the aforementioned lipase is also reported.

INTRODUCTION

Chemical transformations of sugars frequently involve acylation reations in protection-deprotection steps of their hydroxyl groups¹.

The enzymatic regioselective acylation of sugars is now well established; lipases² and proteases³ have been applied successfully to the selective esterification^{2,3} and hydrolysis⁴ of free carbohydrates and their peracylated derivatives, respectively. Wong et al.⁵ have reviewed recently the most important methods for the regioselective acylation of carbohydrates at the primary hydroxyl group. They emphasized that displacement of the equilibrium between acylation-hydrolysis towards the acylation requires, as well as an organic solvent, a large excess of the acylating agent, and such activated acyl donors as 2,2,2-trihaloethyl esters or enol esters. (The enol esters result in irreversible reactions, due to isomerization of the

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released enol to the unreactive ketone or aldehyde, avoiding in the meantime product inhibition⁶.) When acids act as acyl donors, high temperatures and diminished pressure must be used in order to shift the equilibrium towards the acylation reaction⁷. We have earlier reported an alternative procedure for the regioselective acylation of carbohydrates using oxime esters⁸. The good leaving group in these imino compounds favors the acylation process. Much current attention is focused on the relationship between the structure of the substrate and the activity of the enzyme⁹. Carbohydrates are excellent models for this study, since they contain multiple hydroxyl groups with different reactivities $^{10-14}$. As a part of our program devoted to extend the enzyme-catalyzed regioselective acylation of carbohydrates with oxime esters, we report here the acylation of 2-deoxy-D-arabino-hexopyranose (1), of 2-deoxy-D-lyxo-hexopyranose (2), and of the conformationally rigid 1,6-anhydro- β -D-glucopyranose (11). Our interest in this work is to check how the absence of a hydroxyl group at C-2, and the rigid conformation, can affect the selectivity of the lipases tested.

RESULTS AND DISCUSSION

Regioselective acylation of 2-deoxy-D-hexoses.—2-Deoxy-D-arabino-hexopyranose (1) and 2-deoxy-D-lyxo-hexopyranose (2) react with oxime esters 3a-c, in a 1:1 ratio at room temperature and dry pyridine as solvent under catalysis by Candida antarctica lipase to yield the corresponding 6-O-acylated derivatives 4a-c and 5a-c, respectively (Scheme 1 and Table 1).

When 1,4-dioxane was used as solvent at room temperature, the yields decreased dramatically because of the lower solubility of the substrates. Nevertheless, careful control of the reaction time and use of a higher temperature (60°C) and a great excess of the acylating agent led to improved yields without affecting the selectivity (Table I). The modification at C-2 scarcely affected the yields with respect to those for the parent hexoses⁸. The position of acylation was determined by ¹³C NMR spectroscopy (Table IV), taking into account the downfield shifts¹⁵ of ~ 2.5 ppm for C-6 and the upfield shift of ~ 2.4 ppm for C-5, with respect to the δ values in the starting materials¹⁶.

Scheme 1. Reaction of 2-deoxy-D-arabino-hexopyranose (1) and 2-deoxy-D-lyxo-hexopyranose (2) with acetone oxime esters 3a-c and acetone O-[(alkoxy)carbonyl]oximes 3d, e.

TABLE I

Reaction of 2-deoxy-D-arabino-hexopyranose (1) and 2-deoxy-D-lyxo-hexopyranose (2) with acetone oxime esters 3a-c, and acetone O-[(alkoxy)carbonyl]oximes 3d and e

Compd.	Lipase a	Solvent	<i>t</i> (°C)	Molar ratio ^b	t (h)	Yield (%) c	$ [\alpha]_{\mathbf{D}}^{25} $ (c, solvent)	R_f (solvent) d
4a	SP382	Pyridine	30	1:1	48	61	+53.4 (5.0, MeOH)	0.23 (A)
	SP382	1,4-Dioxane	60	1:3	72	54		
	SP435	Pyridine	30	1:1	48	67		
	SP435A	Pyridine	30	1:1	48	65		
	PS	Pyridine	30	1:2	48	32 ^e		
	PS	1,4-Dioxane	60	1:3	96	52		
4b	SP382	Pyridine	30	1:1	48	73	+58.2 (1.4, MeOH)	0.41(A)
	SP382	1,4-Dioxane	60	1:3	72	71		
	PS	Pyridine	30	1:2	48	34 ^f		
	PS	1,4-Dioxanc	60	1:3	96	50		
4c	SP382	Pyridine	30	1:1	48	78	+54.3 (1.1, MeOH)	0.18(B)
	SP382	1,4-Dioxane	60	1:3	72	69		
	PS	1,4-Dioxane	60	1:3	96	72		
4d	SP382	1,4-Dioxane	60	1:3	48	64	+54.3 (2.4, MeOH)	0.29 (C)
4e	SP382	1,4-Dioxane	60	1:3	48	83	+42.3 (3.7, MeOH)	0.38 (D)
5a	SP382	Pyridine	30	1:1	48	57	+39.2 (1.0, MeOH)	0.20(C)
	SP382	1,4-Dioxane	60	1:3	72	43		
	SP435	Pyridine	30	1:1	48	63		
	PS	Pyridine	30	1:2	48	38 g		
	PS	1,4-Dioxane	60	1:3	96	47		
5b	SP382	Pyridine	30	1:1	48	68	+14.9 (1.4, MeOH)	0.45 (A)
	SP382	1,4-Dioxane	60	1:3	72	58		
	SP435	Pyridine	30	1:1	48	72		
	PS	Pyridine	30	1:2	48	10 h		
	PS	1,4-Dioxane	60	1:3	96	51		
5c	SP382	Pyridine	30	1:1	48	81	+45.8 (0.9, MeOH)	0.42(E)
	SP382	1,4-Dioxane	60	1:3	72	70		
	SP435	Pyridine	30	1:1	48	70		
	PS	1,4-Dioxane	60	1:3	96	62		
5d	SP382	1,4-Dioxane	60	1:3	72	47	+50.2 (5.0, MeOH)	0.33 (C)
5e	SP382	1,4-Dioxane	60	1:3	72	73	+25.0 (1.0, MeOH)	0.39 (F)

^a Novo SP382 is a mixture of lipases A and B from *C. antarctica*; Novo SP435 is a cloning version of the lipase B immobilized in a polyacrylic resin; Novo SP435A is the same lipase B immobilized in Acurell; PSL is *P. cepacia* lipase. ^b Sugar-oxime derivatives 3 molar ratio. ^c Calculated with respect to the corresponding 1 or 2. ^d Solvent *A*: 97:3 EtOAc-MeOH; solvent *B*: 97:3 CH₂Cl₂-MeOH; solvent *C*: 98:2 EtOAc-MeOH; solvent *D*: 100:1 EtOAc-MeOH; solvent *E*: 90:10 CH₂Cl₂-MeOH; solvent *F*: EtOAc. ^e Yields calculated by GC for the mixture of 4a and 5a (34%), once the remaining 1 was separated by flash chromatography. ^f Calculated by GC, 9b (38%). ^g 7a (20%) is formed as a by-product. ^h 7b (56%) is formed as the main product.

The solvent played an essential role in the acylation of 2-deoxy-D-hexoses 1 and 2 when lipase from *Pseudomonas cepacia* was used as catalyst. In 1,4-dioxane, a

higher temperature and longer reaction times were required in order to obtain the 6-O-acyl derivatives 4a-c and 5a-c. The reaction of 1 with acetone oxime acetate (3a) and acetone oxime butanoate (3b) gave a mixture of 6-O- and 3-O-acetyl-2-de-oxy-D-arabino-hexopyranose (4a and 9a) and, 6-O- and 3-O-butanoyl-2-deoxy-D-arabino-hexopyranose (4b and 9b), respectively, in ~1:1 ratio, and an overall yield of 66-72% when pyridine at room temperature was the solvent. The structures of these compounds were established from the ¹³C NMR spectra of the mixtures by comparison with data for pure samples (see later for the synthesis of 9a and b). Gas chromatography of the trimethylsilyl ethers of the mixtures confirmed their compositions (see Experimental; results are summarized in Table I).

In the acylation of 2 with acetone oxime esters 3a and b and P. cepacia lipase in pyridine, the diacylated products 3,6-di-O-acetyl-2-deoxy-D-lyxo-hexopyranose (7a) and 3,6-di-O-butanoyl-2-deoxy-D-lyxo-hexopyranose (7b) were isolated, respectively, along with the corresponding expected 6-O-acyl derivatives 5a and b (Table I). No reactions were observed in the absence of enzyme.

Regioselective alkoxycarbonylation of 2-deoxy-D-hexoses.—As already reported¹⁷ acetone O-[(alkoxy)carbonyl]oximes, 1,4-dioxane, 60°C, and C. antarctica lipase were suitable conditions for the formation of 6-O-(alkoxy)carbonyl derivatives of hexoses and pentoses.

We thought that the better solubility of 2-deoxyhexoses as compared to hexoses would permit the reaction to proceed at room temperature, but no results were obtained in preliminary screening tests at 30° C. This led us to increase the temperature to 60° C, according to the results already mentioned ¹⁷. Under these conditions 6-O-(alkoxy)carbonyl derivatives **4d** and **e** and **5d** and **e** of **1** and **2** were respectively obtained in moderate yields (Table I). As with the acylation of 2-deoxy-D-hexoses **1** and **2** catalyzed by *C. antarctica* lipase, a large excess of acylating agent (up to fivefold) could be used without appreciable modification of the selectivity. The position of (alkoxy)carbonylation was confirmed by ¹³C NMR spectroscopy with reference to the starting materials ¹⁶. The expected downfield and upfield shifts ¹⁵ of ~ 6 and 2.5 ppm for C-6 and C-5, respectively, were observed (Table IV).

Regioselective acylation of secondary hydroxyl groups of 2-deoxy-D-hexoses and 1,6-anhydro- β -D-glucopyranose.—The selective acylation of secondary hydroxyl groups of carbohydrates is difficult. Only a few examples of chemo-enzymatic strategies for the selective acylation of secondary hydroxyl groups without affecting the primary one, have been reported 13,18. In our efforts directed towards selectively acylated carbohydrates at the secondary hydroxyl groups, we have studied the acylation of the 6-O-(benzyloxy)carbonyl derivatives **4e** and **5e**. As the (benzyloxy)carbonyl groups 19 are readily deprotected under neutral conditions, 6-O-(benzyloxy)carbonyl-2-deoxy-hexoses were suitable substrates for obtaining derivatives bearing an acyl group at a secondary hydroxyl position.

Both 6-O-[(benzyloxy)carbonyl]-2-deoxy-p-arabino-hexopyranose (4e), and 6-O-

Scheme 2. Synthesis of 3-O-acyl derivatives of 2-deoxy-D-hexopyranoses.

[(benzyloxy)carbonyl]-2-deoxy-p-lyxo-hexopyranose (5e) were selectively acylated at HO-3 (6a and b, and 8a and b, respectively) by using *P. cepacia* lipase in dioxane at 60°C (Scheme 2 and Table II).

In order to confirm the structure of the diacylated compounds 7a and b obtained (see foregoing) in the reaction of 2 with acetone oxime acetate (3a) and acetone oxime butanoate (3b), 6-O-acetyl-2-deoxy-D-lyxo-hexopyranose (5a), and 6-O-butanoyl-2-deoxy-D-lyxo-hexopyranose (5b) were treated under the conditions already given with P. cepacia lipase and excess (ratio oxime ester: sugar of 2:1) of acylating reagent 3a and 3b, respectively, yielding the corresponding diacylated products 7a and b (Table V). The acylation positions were clearly established on the basis of the 13 C NMR spectra. The expected upfield shifts 15 of ~ 2.8 ppm for C-2 and C-4 and downfield of ~ 3.8 ppm for C-3 in the 13 C NMR spectra with

TABLE II

Acylation of compounds 4e, 5a, b, and e with acetone oxime esters 3a and b

Entry	Lipase	Yield (%) a	$[\alpha]_{\rm D}^{25}$ (c, solvent)	R_f (solvent) ^b
6a	PS	67	+52.3 (0.7, MeOH)	0.54 (G)
	SP382	34		
	SP435A	25		
6b	PS	54	+45.2 (0.5, EtOH)	0.83(H)
7a	PS	63	+97.4 (0.6, MeOH)	0.47(F)
7b	PS	67		0.55(E)
8a	PS	56	+73.8 (0.6, MeOH)	0.75(G)
8b	PS	48	+60.4 (0.5, MeOH)	0.81(I)

^a Calculated with respect to the corresponding 4 or 5. ^b Solvent G: 95:5 EtOAc-Et₂O; solvent H: 98:2 EtOAc-Et₂O; solvent I: 8:2 EtOAc-Et₂O.

Scheme 3. Synthesis of 4-O-acyl derivatives of 1,6-anhydro-β-D-glucopyranose.

respect to the δ values for these carbon atoms in the starting materials (Table IV), indicated that the acyloxy group was at C-3.

These results agree with those obtained by Klibanov et al.¹³, who showed that the acylation of the secondary hydroxyl groups of carbohydrates occurs preferably at the C-3 position when 6-O-butanoyl derivatives of D-glucose, D-mannose, and D-galactose were treated with 2,2,2-trihaloethyl esters. Nevertheless, we did not succeed in acylating 6-O-acyl derivatives of the free hexoses when oxime esters were used as acylating agents and the lipase from P. cepacia as catalyst²⁰. C. antarctica lipase was less effective for the acylation of secondary hydroxyl groups and lower yields were obtained.

Deprotection of **6a** and **b** and **8a** and **b** by means of catalytic hydrogenation using 1,4-cyclohexadiene as H_2 donor and Pd on charcoal as catalyst²¹ gave the expected 3-O-acyl derivatives **9a** and **b** and **10a** and **b**, respectively (Scheme 2). The ¹³C NMR spectra of compounds **9** and **10** were assigned by comparison with the starting materials (Table V). Upfield shifts of ~ 6 ppm for C-6 and downfield shifts of ~ 2.4 ppm for C-5 were found as expected from the cleavage of the benzyloxycarbonyl group at C-6¹⁵.

Enzyme-catalyzed reactions on conformationally rigid compounds are of interest in relation to the structure of the enzyme active site⁹. With this objective, regioselective deacylations on per-O-acylated rigid carbohydrates have been reported¹⁴. Selective cleavage of the 2-O-acyl group of per-O-acyl-1,6-anhydro- β -D-galactopyranose has been achieved with high selectivity using pancreatic lipase. Acylation on the conformationally rigid carbohydrate 1,6-anhydro- β -D-glucopyranose (11) has now been achieved. Our best results were obtained with the lipase from C. antarctica in 1,4-dioxane at room temperature (Scheme 3 and Table III). In this way, products 12 and 13 resulting from regioselective monoacylation at

TABLE III

Reaction of 1,6-anhydro- β -D-glucopyranose (11) with acetone oxime esters 3a and b and acetone O-[(methoxy)carbonyl]oxime (3d)

Entry	Lipase	Solvent	T (°C)	Yield (%) ^a	$[\alpha]_D^{25}$ (c, solvent)	R_f (solvent)
12	SP382	Pyridine	30	70	-74.4 (1.1, MeOH)	0.48 (C)
13	SP382	Pyridine	30	72	-71.9 (1.0, MeOH)	0.58(D)
14	SP382	Dioxane	15	42	-59.2 (1.5, MeOH)	0.49(F)

^a Calculated with respect to 11.

TABLE IV $^{13}{\rm C}$ NMR chemical shifts (8c in ppm) of products 4a-e and 5a-e

Compound	a-Pyran	ose					β -Pyranose	ose				
	 	C-2	C-3	C-4	C-5	9-5 C-6	C-1	C-2	C-3	C-4	C-5	Ç.6
4a a	92.96	39.60	89.69	73.64	71.29	65.40	95.32	41.85	72.49	73.05	75.45	65.40
4b ⁶	93.02	39.71	69.75	73.73	71.46	65.17						
4 p °	92.00	37.86	68.43	71.77	70.38	63.95	94.18	40.05	70.90	71.39	74.09	64.00
4c ^d	92.71	39.40	69.42	73.42	71.13	64.87	95.10	41.63	72.28	72.86	75.34	64.87
, P4	93.04	39.66	69.73	73.51	71.44	68.72	95.35	42.05	72.80	73.19	75.40	68.72
4e ^f	92.86	39.40	69.59	73.29	71.25	68.62	95.20	41.65	72.36	72.73	75.30	68.62
Sa 8	93.26	34.33	96.26	69.72	69.64	65.85	95.84	37.19	69.84	68.58	74.28	65.58
5b ^h	92.13	32.49	90:59	68.30	68.30	64.95	94.50	35.34	68.90	67.23	73.20	64.74
, 2c	93.31	34.37	66.32	82.69	, 89.69	65.62	95.92	37.27	69.92	68.63	74.39	65.39
_/ ps	93.18	34.12	80.99	69.51	69.45	69.04	95.74	36.99	69.64	68.34	74.00	68.72
Se *	93.28	34.26	66.23	, 19.69	69.63	69.36	95.82	37.12	62.69	68.50	74.22	69.00

solvent, anomeric ratio α : β , 90:10. e CD₃OD as solvent, anomeric ratio α : β , 90:10. f CD₃OD as solvent, anomeric ratio α : β , 90:10. h D₂O as solvent, anomeric ratio α : β , 90:10. h D₂O as solvent, anomeric ratio α : β , 90:10. f Tentative assignments. ^a CD₃OD as solvent, anomeric ratio $\alpha:\beta$, 81:19. ^b CD₃OD as solvent, no β anomer is present. ^c D₂O as solvent, anomeric ratio $\alpha:\beta$, 76:24. ^d CD₃OD as

TABLE V ^{13}C NMR chemical shifts (8c in ppm) of products 6a, b; 7a, b; 8a, b, 9a, b; and 10a, b

Compound	a-Pyran	ose					β-Pyranos	asc			ļ	
	C-1	C-1 C-2	C-3	C-4	C-5	C-6	 - -	C-2	C-3	C-4	C-5	C-6
6a "	92.75	36.98	1	70.41	71.35	68.52	95.90	39.50	75.38 '	70.00	75.94	68.52
9 q9	91.54		71.53	88.69	70.09	66.92	93.69	38.00	72.98	69.11	74.00	66.02
7a °	93.26		70.53	67.12	69.36	65.85						
7b ^d	92.88		66.69	67.19	66.92	65.85	95.30	34.30	72.53	65.80	74.00	64.68
8a °	93.15		70.44	67.04	69.33 i	68.94						
. 99	93.21		70.23 i	67.18	69.45	68.95						
9a ¢	92.74		73.58	70.42	73.67	62.78	94.90	39.16	75.42	66.69	78.16	62.95
90	92.76		73.22 i	70.52	73.75 i	62.87	94.93	39.28	75.19	20.06	78.24	63.02
10a g	93.17		70.94	67.29	71.85	63.10	95.64	34.29	73.42	66.12	76.92	62.87
10b ^h	93.11	31.59	70.59	67.30	71.48	63.02 i	95.59	34.29	73.08	66.12	77.38	, 08.79

^a CD₃OD as solvent, anomeric ratio α:β, 90:10. ^b CDCl₃ as solvent, anomeric ratio α:β, 85:15. ^c CD₃OD as solvent, no β anomer is present. ^d CD₃OD as solvent, anomeric ratio α:β, 86:14. ° CD₃OD as solvent, anomeric ratio α:β, 67:33. ^f CD₃OD as solvent, anomeric ratio α:β, 59:41. ^g CD₃OD as solvent, anomeric ratio $\alpha:\beta$, 60:40. ^h CD₃OD as solvent, anomeric ratio $\alpha:\beta$, 55:45. ^l Tentative assignments. O-4 were obtained. At higher temperature, the selectivity decreased and complex mixtures of all possible monoacylated derivatives of 11 were obtained. Lipophilic esters could not be introduced since oxime esters bearing long chains in the acyl moiety did not react. Experiments carried out at 30 or 60°C in pyridine or 1,4-dioxane with *P. cepacia* lipase as catalyst also led to mixtures of monoacylated products.

When the structure of the substrate was changed to acetone O-(methoxy-carbonyl)oxime (3d), complex mixtures of products were obtained at 60 or 30°C. Nevertheless, by lowering the temperature, the selectivity increased and 4-O-methoxycarbonyl-1,6-anhydro- β -D-glucopyranose (14) was isolated in moderate yield (Scheme 3 and Table III). The position of acylation or alkoxycarbonylation was determined according to the procedure of Yoshimoto et al. 15. In comparison with the 13 C NMR spectra of the starting material 22 , C-5 was shifted upfield ~ 2.4 ppm for the acyl groups and 2.6 ppm for the alkoxycarbonyl group, while corresponding signals for C-6 were downfield by 2.9 and 6.0 ppm, respectively.

EXPERIMENTAL

Materials and methods.—P. cepacia lipase, Amano PS, was purchased from Amano Pharmaceutical Co. The enzyme was kept under diminished pressure (10^{-6} mmHg) for two days prior to use. C. antarctica lipase, was kindly donated by Novo Nordisk A/S.

The oxime esters $3\mathbf{a}-\mathbf{c}$ were obtained by direct reaction of the corresponding acyl chlorides with the acetone oxime, or by enzymatic methods according to procedures previously described²³. Acetone O-[(alkoxy)carbonyl]oximes $3\mathbf{d}$ and \mathbf{e} were obtained in almost quantitative yields by direct reaction of the corresponding alkyl chloroformates with acetone oxime in pyridine²⁴. 1,4-Dioxane and pyridine were dried by distillation over LiAlH₄ and NaOH, respectively, and stored under N₂. TLC was performed on precoated Silica Gel 60 sheets Merck F_{254} . For flash chromatography, Merck Silica Gel 60 (230–400 mesh) was used. Solvents A-I, given in Tables I and II were used as eluents.

¹³C NMR spectra were obtained using a Bruker AC 300 spectrometer at 75.5 MHz in D₂O, CD₃OD or CDCl₃ with Me₄Si as internal reference. Optical rotations were measured using a Perkin-Elmer 241 polarimeter. IR spectra were recorded on a Perkin-Elmer 1720-X FT spectrometer for KBr pellets. Elemental microanalyses were performed on Perkin-Elmer Model 240 and Carlo Erba Model 1108 instruments.

Gas chromatography.—GC analyses were carried out at 210°C isocratic temperature in a Hewlett-Packard 5890 Series II apparatus fitted with an FID detector, a split injector, and an HP 3396 Series II integrator, using N_2 as gas carrier (0.81 mL min⁻¹ flow rate, split ratio 200:1). The column used was an HP 1 (25 m × 0.2 mm × 0.63 μ m film thickness). Trimethylsilylated samples for GC were prepared

according to the literature procedure²⁵. In the reaction of **1** with **3a** and **3b**, fractions with R_f 0.23 (mixture A) and R_f 0.41 (mixture B), were respectively separated of the remaining starting material by flash chromatography with solvent A as eluent. ¹³C NMR spectroscopy of these mixtures revealed that mixture A was composed of products **4a** and **9a** and mixture B of products **4b** and **9b** in the same proportion. In order to confirm this point, GC analyses were made. The results were as follows: absolute retention times (min); relative intensity (%): **4a**, 5.86 (62%, α anomer), 6.44 (38%, β anomer). **4b**, 8.50 (65%, α anomer), 9.53 (35%, β anomer). **9a**, 5.23 (63%, α anomer), 6.08 (37%, β anomer). **9b**, 7.48 (61%, α anomer), 8.97 (38%, β anomer). Mixture A, 5.24 (29%), 5.86 (32%), 6.08 (19%), 6.44 (20%). Mixture B, 7.49 (30%), 8.51 (34%), 8.98 (18%), 9.54 (17%).

General procedure for the synthesis of 2-deoxy-D-hexose monoesters (4a-c and 5a-c) and of monocarbonate esters (4d and e and 5d and e).—To the corresponding 2-deoxy-D-hexose 1 or 2 (0.41 g, 2.5 mmol) in the indicated dry solvent (25 mL), acetone oxime esters 3a-c or acetone O-[(alkyloxy)carbonyl]oximes 3d and e, and the corresponding lipase (0.01 g/mL for C. antarctica; 0.05 g/mL for P. cepacia) were added under N_2 . The reaction was incubated in an orbital shaker at 150 rpm. Sugar-oxime derivatives 3 molar ratio, solvents, temperatures, and enzymes are detailed in Table I. Monitoring of the reaction by TLC showed that after 2-4 days, it was complete and it was then stopped by filtering off the enzyme. The crude enzyme was washed twice with MeOH (2×15 mL). The combined filtrate and washings were evaporated under reduced pressure, and the resulting syrup was purified by flash chromatography to yield the corresponding product (Table I):

6-O-Acetyl-2-deoxy-D-arabino-hexopyranose (4a).—Syrup; $\nu_{\rm max} = 3403$ (OH), 1726 cm⁻¹ (C=O). ¹³C NMR (CD₃OD): Table IV and data for the side chain, δ 173.30 (CO_α), 173.23 (CO_β), 21.07 (Me). Anal. Calcd for C₈H₁₄O₆: C, 46.58; H, 6.85. Found: C, 46.60; H, 6.79.

6-O-Butanoyl-2-deoxy-D-arabino-hexopyranose (4b).—Syrup; $\nu_{\text{max}} = 3395$ (OH), 1711 cm⁻¹ (CO). ¹³C NMR (CD₃OD): Table IV and data for the side chain, δ 177.40 (CO), 37.12 (C-2'), 19.65 (C-3'), 13.44 (Me); D₂O, δ 177.39 (CO), 36.28 (C-2'), 18.59 (C-3'), 13.43 (Me). Anal. Calcd for C₁₀H₁₈O₆: C, 51.26; H, 7.75. Found: C, 51.18; H, 7.69.

6-O-Decanoyl-2-deoxy-D-arabino-hexopyranose (4e).—Mp 80–82°C; ν_{max} = 3400 (OH), 1733 cm⁻¹ (C=O). ¹³C NMR (CD₃OD): Table IV and data for the side chain, δ 175.47 (CO), 34.94 (C-2'), 32.98 (C-8'), 30.53, 30.37, 30.15 (C-4' to C-7'), 25.94 (C3'), 23.67 (C-9'), 14.46 (Me). Anal. Calcd for C₁₆H₃₀O₆: C, 60.34; H, 9.50. Found: C, 60.40; H, 9.41.

6-O-[(Methoxy)carbonyl]-2-deoxy-D-arabino-hexopyranose (**4d**).—Syrup; $\nu_{\rm max}$ = 3416 (OH), 1740 cm⁻¹ (C=O). ¹³C NMR (CD₃OD): Table IV and, data for the side chain, δ 157.67 (CO), 55.60 (Me). Anal. Calcd for C₈H₁₄O₇: C, 43.23; H, 6.35. Found: C, 43.18; H, 6.27.

6-O-[(Benzyloxy)carbonyl]-2-deoxy-D-arabino-hexopyranose (4e).—Syrup; $\nu_{\rm max}$ = 3406 (OH), 1743 cm⁻¹ (CO). ¹³C NMR (CD₃OD): Table IV and data for the side

chain, δ 156.78 (CO $_{\alpha}$), 156.70 (CO $_{\beta}$), 136.96 (C-1 Ph), 129.71, 129.61, 129.40 (C-2 to C-6 Ph), 70.72 (CH $_{2}$ Ph). Anal. Calcd for C $_{14}$ H $_{18}$ O $_{7}$: C, 56.36; H, 6.09. Found: C, 56.56; H, 6.19.

6-O-Acetyl-2-deoxy-D-lyxo-hexopyranose (**5a**).—Syrup; $\nu_{\rm max} = 3393$ (OH), 1735 cm⁻¹ (CO). ¹³C NMR (CD₃OD): Table IV and data for the side chain, δ 173.05 (CO), 21.05 (Me). Anal. Calcd for C₈H₁₄O₆: C, 46.58; H, 6.85. Found: C, 46.43; H, 6.87.

6-O-Butanoyl-2-deoxy-D-lyxo-hexopyranose (**5b**).—Syrup; $\nu_{\rm max}$ = 3405 (OH), 1734 cm⁻¹ (CO). ¹³C NMR (CD₃OD): Table IV and data for the side chain, δ 177.29 (CO), 36.27 (C-2'), 18.56 (C-3'), 13.41 (Me). Anal. Calcd for C₁₀H₁₈O₆: C, 51.26; H, 7.75. Found: C, 51.09; H, 7.68.

6-O-Decanoyl-2-deoxy-D-lyxo-hexopyranose (5c).—Mp 64–66°C; $\nu_{\rm max}$ = 3446, 3357 (OH); 1732 cm⁻¹ (C=O). ¹³C NMR (CD₃OD): Table IV and data for the side chain, δ 175.60 (CO), 35.20 (C-2′), 33.32 (C-8′), 30.86, 30.71, 30.50 (C-4′ to C-7′), 26.25 (C-3′), 24.01 (C-9′), 14.78 (Me). Anal. Calcd for C₁₆H₃₀O₆: C, 60.34; H, 9.50. Found: C, 60.23; H, 9.45.

6-O-[(Methoxy)carbonyl]-2-deoxy-D-lyxo-hexopyranose (**5d**).—Syrup; $\nu_{\text{max}} = 3393$ (OH), 1744 cm⁻¹ (C=O). ¹³C NMR (CD₃OD): Table IV and, data for the side chain, δ 157.43 (CO), 55.67 (Me). Anal. Calcd for C₈H₁₄O₇: C, 43.23; H, 6.35. Found: C, 43.14; H, 6.26.

6-O-[(Benzyloxy)carbonyl]-2-deoxy-D-lyxo-hexopyranose (5e).—Syrup; $\nu_{\rm max}$ = 3405 (OH), 1745 cm⁻¹ (CO). ¹³C NMR (CD₃OD): Table IV and, data for the side chain, δ 156.83 (CO_α), 156.78 (CO_β), 137.17 (C-1 Ph), 129.84, 129.76, 129.54 (C-2 to C-6 Ph), 70.87 (CH₂Ph). Anal. Calcd for C₁₄H₁₈O₇: C, 56.36; H, 6.09. Found: C, 56.06; H, 6.00.

General procedure for the synthesis of 3,6-di-O-substituted 2-deoxy-D-hexoses (6a and b; 7a and b; 8a and b).—To compounds 4e, 5a, b, and e (1.25 mmol) in dry 1,4-dioxane (20 mL), acetone esters 3a and b (2.5 mmol) and P. cepacia lipase (0.5 g) were added. The mixture was incubated in an orbital shaker at 60° C, 150 rpm, and monitored by TLC. After 2 days, the enzyme was filtered off and washed twice with MeOH (2 × 15 mL). The combined filtrate and washings were evaporated to dryness under diminished pressure, and the resulting syrup purified by flash chromatography to yield the corresponding products (Table II).

3-O-Acetyl-6-O-[(benzyloxy)carbonyl]-2-deoxy-D-arabino-hexopyranose (6a).— Mp 102–105°C; $\nu_{\rm max}$ = 2948 (OH); 1743, 1730 cm⁻¹ (C=O). ¹³C NMR (CD₃OD): Table V and data for the 3-O-side chain, δ 172.70 (CO), 21.87 (Me_β), 21.40 (Me_α); data for the 6-O-side chain, δ 156.91 (CO), 137.28 (C-1 Ph), 129.85, 129.75, 129.53 (C-2 to C-6 Ph), 70.85 (CH₂ Ph). Anal. Calcd for C₁₆H₂₀O₈: C, 56.45; H, 5.93. Found: C, 56.08; H, 5.86.

6-O-[(Benzyloxy)carbonyl]-3-O-butanoyl-2-deoxy-D-arabino-hexopyranose (**6b**).— Mp 83–85°C; $\nu_{\text{max}} = 3404$ (OH); 1743, 1728 cm⁻¹ (C=O). ¹³C NMR (CDCl₃): Table V and data for the 3-O-side chain, δ 174.63 (CO), 36.17 (C-2'), 18.31 (C-3'), 13.49 (Me); data for the 6-O-side chain, δ 155.30 (CO), 134.94 (C-1 Ph), 128.51, 128.38

(C₋2 to C-6 Ph), 69.82 (CH₂Ph). Anal. Calcd for $C_{18}H_{24}O_8$: C, 58.67; H, 6.56. Found: C, 58.81; H, 6.69.

3,6-Di-O-acetyl-2-deoxy-D-lyxo-hexopyranose (7a).—Mp 109–111°C; $\nu_{\rm max}$ = 3508, 3383 (OH), 1739, 1728 cm⁻¹ (C=O). ¹³C NMR (CD₃OD): Table V and data for the 3-O-side chain, δ 172.50 (CO), 21.36 (Me); data for the 6-O-side chain, δ 172.92 (CO), 21.00 (Me). Anal. Calcd for C₁₀H₁₆O₇: C, 48.37; H, 6.05. Found: C, 48.29; H, 6.01.

3,6-Di-O-butanoyl-2-deoxy-D-lyxo-hexopyranose (7b).— $\nu_{\rm max}$ = 3403 (OH); 1738, 1726 cm⁻¹ (C=O). ¹³C NMR (CD₃OD): Table V and data for the 3-O-side chain, δ 174.76 (CO), 36.98 (C-2'), 19.35 (C-3'), 13.92 (Me); data for the 6-O-side chain, δ 175.09 (CO), 36.67 (C-2"), 19.35 (C-3"), 13.92 (Me). Anal. Calcd for C₁₄H₂₄O₇: C, 55.24; H, 7.95. Found: C, 54.91; H, 7.65.

3-O-Acetyl-6-O-[(benzyloxy)carbonyl]-2-deoxy-D-lyxo-hexopyranose (8a).—Mp 102–104°C; $\nu_{\rm max}$ = 3402 (OH); 1749 cm⁻¹ (C=O). ¹³C NMR (CD₃OD): Table V and data for the 3-O-side chain, δ 172.51 (CO), 21.38 (Me); data for the 6-O-side chain, δ 156.79 (CO), 137.22 (C-1 Ph), 129.86, 129.78, 129.54 (C-2 to C-6 Ph), 70.90 (CH₂ Ph). Anal. Calcd for C₁₆H₂₀O₈: C, 56.45; H, 5.93. Found: C, 56.47; H, 5.89.

6-O-[(Benzyloxy)carbonyl]-3-O-butanoyl-2-deoxy-D-lyxo-hexopyranose (**8b**).—Mp 82–84°C; $\nu_{\rm max}$ = 3404 (OH); 1751 cm⁻¹ (C=O). ¹³C NMR (CD₃OD): Table V and data for the 3-O-side chain, δ 175.98 (CO), 37.29 (C-2'), 19.64 (C-3'), 14.21 (Me); data for the 6-O-side chain, δ 156.85 (CO), 137.50 (C-1 Ph), 129.88, 129.79, 129.55 (C-2 to C-6 Ph), 70.93 (CH₂ Ph). Anal. Calcd for C₁₈H₂₄O₈: C, 58.67; H, 6.56. Found: C, 58.72; H, 6.51.

General procedure for the synthesis of 3-O-acyl-2-deoxy-D-hexoses (9a and b and 10a and b).—To pure 6a and b and 8a and b (1 mmol) in EtOH (5 mL), 1,4-cyclohexadiene (5 mmol), and 50 mg of Pd on charcoal (10%) were added. The mixture was flushed with N_2 for 3 h. After this time, products 9a and b and 10a and b were obtained in quantitative yields.

3-O-Acetyl-2-deoxy-D-arabino-hexopyranose (9a).—Syrup; R_f 0.20 (solvent C); $[\alpha]_D^{25}$ +39.0° (c 1.0, MeOH); $\nu_{\rm max}$ = 3398 (OH), 1724 cm⁻¹ (C=O). ¹³C NMR (CD₃OD): Table V and data for the side chain, δ 172.89 (CO $_{\alpha}$), 172.78 (CO $_{\beta}$), 21.36 (Me). Anal. Calcd for $C_8H_{14}O_6$: C, 46.58; H, 6.85. Found: C, 46.51; H, 6.80.

3-O-Butanoyl-2-deoxy-D-arabino-hexopyranose (**9b**).—Syrup; R_f 0.41 (solvent A). [α]_D²⁵ +30.3° (c 1.2, MeOH); $\nu_{\text{max}} = 3402$ (OH); 1720 cm⁻¹ (C=O). ¹³C NMR (CD₃OD): Table V and data for the side chain, δ 175.30 (CO_α), 175.21 (CO_β), 37.43 (C-2'_α), 37.20 (C-2'_β), 19.69 (C-3'), 14.18 (Me). Anal. Calcd for C₁₀H₁₈O₆: C, 51.26; H, 7.75. Found: C, 50.81; H, 7.66.

3-O-Acetyl-2-deoxy-D-lyxo-hexopyranose (10a).—Syrup; R_f 0.15 (solvent C). [α] $_D^{25}$ +84.2° (c 0.8, MeOH); $\nu_{\rm max}$ = 3398 (OH); 1724 cm $^{-1}$ (CO). 13 C NMR (CD $_3$ OD): Table V and data for the side chain, δ 172.60 (CO $_{\alpha}$), 172.49 (CO $_{\beta}$), 21.36 (Me). Anal. Calcd for C $_8$ H $_{14}$ O $_6$: C, 46.58; H, 6.85. Found: C, 46.27; H, 6.78.

3-O-Butanoyl-2-deoxy-D-lyxo-hexopyranose (10b).—Syrup; R_f 0.43 (solvent A). [α]_D²⁵ + 76.0° (c 0.5, MeOH); $\nu_{\text{max}} = 3402$ (OH); 1722 cm⁻¹ (C=O). ¹³C NMR

Compound	C-1	C-2	C-3	C-4	C-5	C-6
12	104.29	73.25	72.73	76.13	76.13	67.12
13	104.25	73.17	72.78	75.87 ^a	76.18 ^a	67.11
14	104.35	73.22	72.69	79.50	75.97	67.06

TABLE VI

13C NMR (CD₃OD) chemical shifts (δ_c in ppm) of products 12-14

(CD₃OD): Table V and data for the side chain, δ 175.40 (CO_{α}), 175.01 (CO_{β}) 37.24 (C-2' $_{\alpha}$), 37.16 (C-2' $_{\beta}$), 19.60 (C-3'), 14.14 (Me). Anal. Calcd for C₁₀H₁₈O₆: C; 51.26; H, 7.75. Found: C, 51.36; H, 7.55.

General procedure for the synthesis of 4-O-substituted 1,6-anhydro-β-D-gluco-pyranose (12–14).—Reactions of 1,6-anhydro-β-D-glucopyranose (11) with compounds 3a, b, and d using C. antarctica lipase were carried out according to the general procedure for the synthesis of monoesters and monocarbonates of 2-deoxy-D-hexoses using the conditions given in Table III.

4-O-Acetyl-1,6-anhydro-β-D-glucopyranose (12).—Mp 147–149°C; $\nu_{\rm max}$ = 3476, 3358 (OH); 1708 cm⁻¹ (C=O). ¹³C NMR (CD₃OD): Table VI and data for the acyl-side chain, δ 172.61 (CO), 21.22 (Me). Anal. Calcd for C₈H₁₂O₆: C, 47.04; H, 5.93. Found: C, 47.47; H, 5.91.

4-O-Butanoyl-1,6-anhydro-β-D-glucopyranose (13).—Syrup; $\nu_{\rm max}$ = 3384 (OH), 1734 cm⁻¹ (C=O). ¹³C NMR (CD₃OD): Table VI and data for the acyl-side chain, δ 175.11 (CO), 37.10 (C-2'), 16.94 (C-3'), 14.22 (Me). Anal. Calcd for C₁₀H₁₆O₆: C, 51.70; H, 6.95. Found: C, 51.58; H, 6.79.

4-O-[(Methoxy)carbonyl]-1,6-anhydro-β-D-glucopyranose (14).—Syrup; $\nu_{\rm max}$ = 3833 (OH), 1751 cm⁻¹ (C=O). ¹³C NMR (CD₃OD): Table VI and data for the acyl-side chain, δ 157.12 (CO), 55.80 (Me). Anal. Calcd for C₈H₁₂O₇: C, 43.62; H, 5.50. Found: C, 43.57; H, 5.41.

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